



SANHO CHEMICAL CO., LTD.

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TOHMIDE 602

| Tohmide product. | Blank | Tohmide 602 | | | Tohmide 215X | | | Tohmide 235A | | |
|------------------|-------|-------------|-----|-----|--------------|-----|-----|--------------|-----|-----|
| Formulating phr. | | 1 | 2 | 3 | 1 | 2 | 3 | 1 | 2 | 3 |
| Peel strength. | 9 | 379 | 784 | 720 | 296 | 238 | 184 | 153 | 109 | 110 |

Peel strength : g/cm.

Speed to measure peel strength : 100 mm / min.

Measuring Temperature : 23°C

(2)-3 : Yellowing test :

Formulate the same volume of each Tohmide as (2)-2 with 100 phr of plasticized PVC-sol of (2)-1.

Mix them well and coat them (1mm thickness) on chromium coated steel sheet.

Bake the coated sheet at 160°C for 30 minutes.

Less yellowing : Blank < T 602 (1phr) < T 602 (2phr) < T 215X (1phr) < T 235A
 (1phr) < T 602 (3phr) < T 215X (2phr) < T 235A (2phr) < T 215X
 (3phr) < T 235A (3phr).....yellowing increased.

(3). Contamination test.

Use 2.5g of each Tohmide. Heat them at 160°C for 30 min. in white color airtight box.

Obeserve degree of contamination of heated Tohmide with surface of the white color of the airtight box.

Less contaminated-----Blank < Tohmide 602 < Tohmide 215X < Tohmide 235A
 More contaminated.